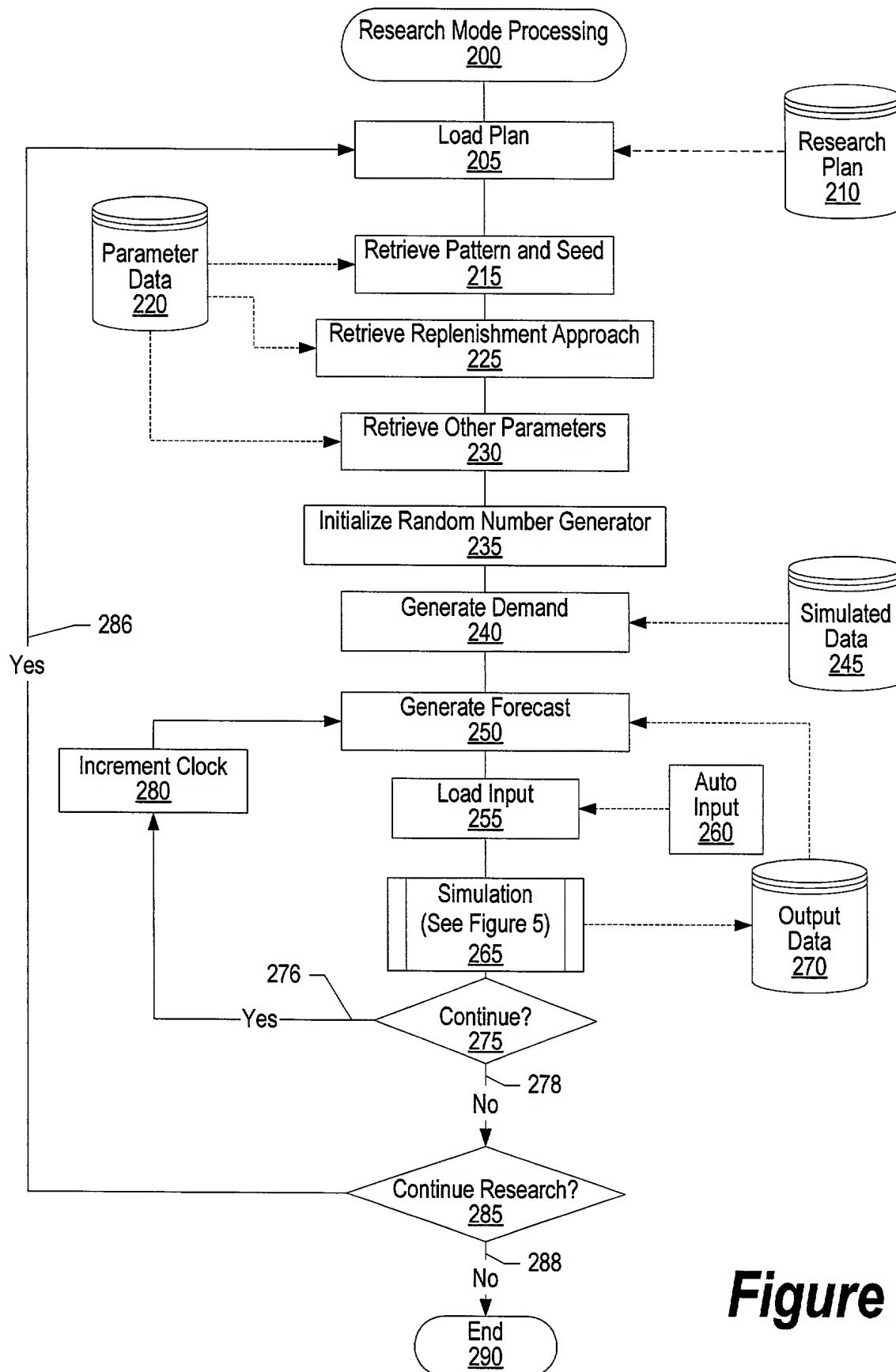
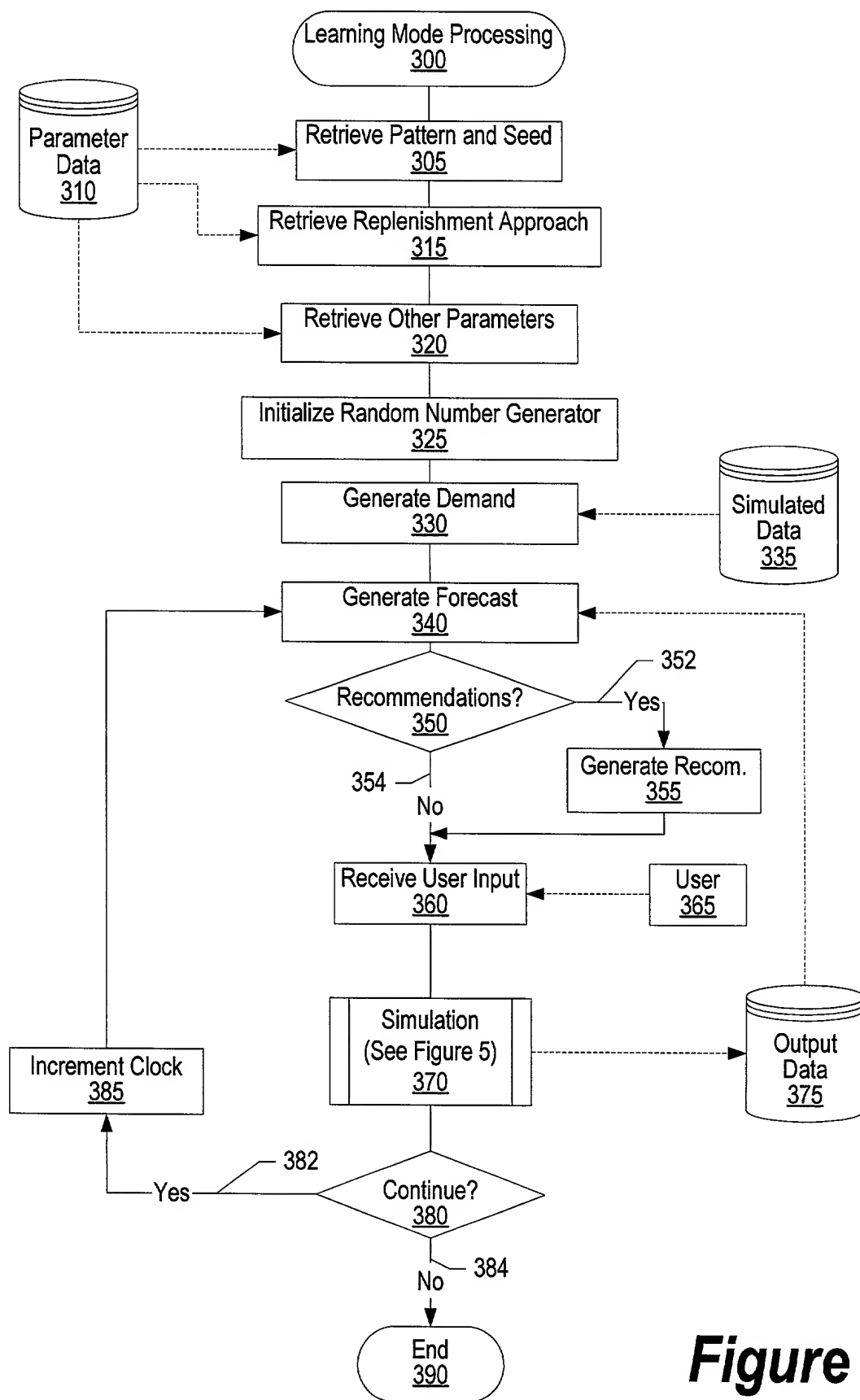
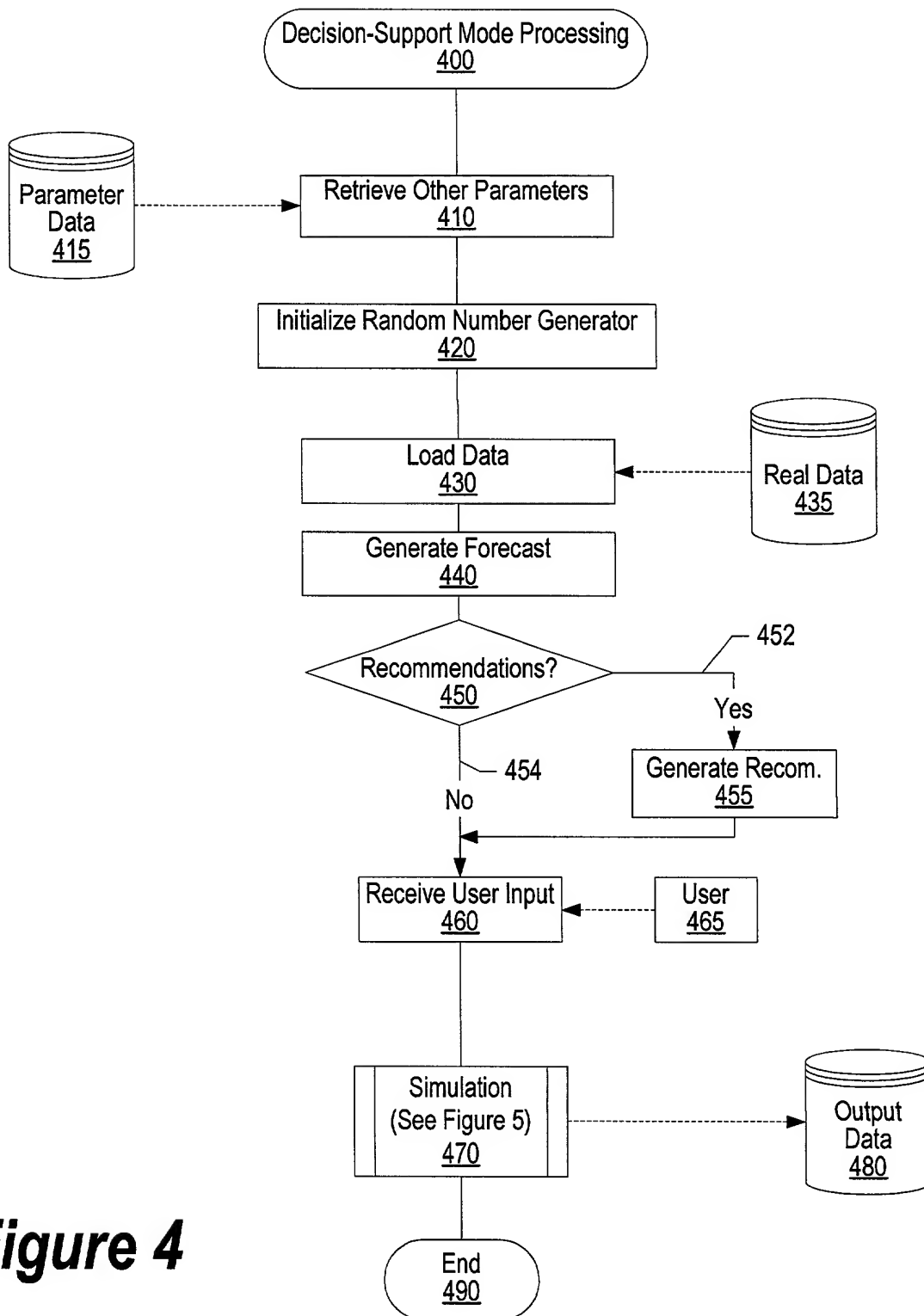
**Figure 1**

**Figure 2**

**Figure 3**

**Figure 4**

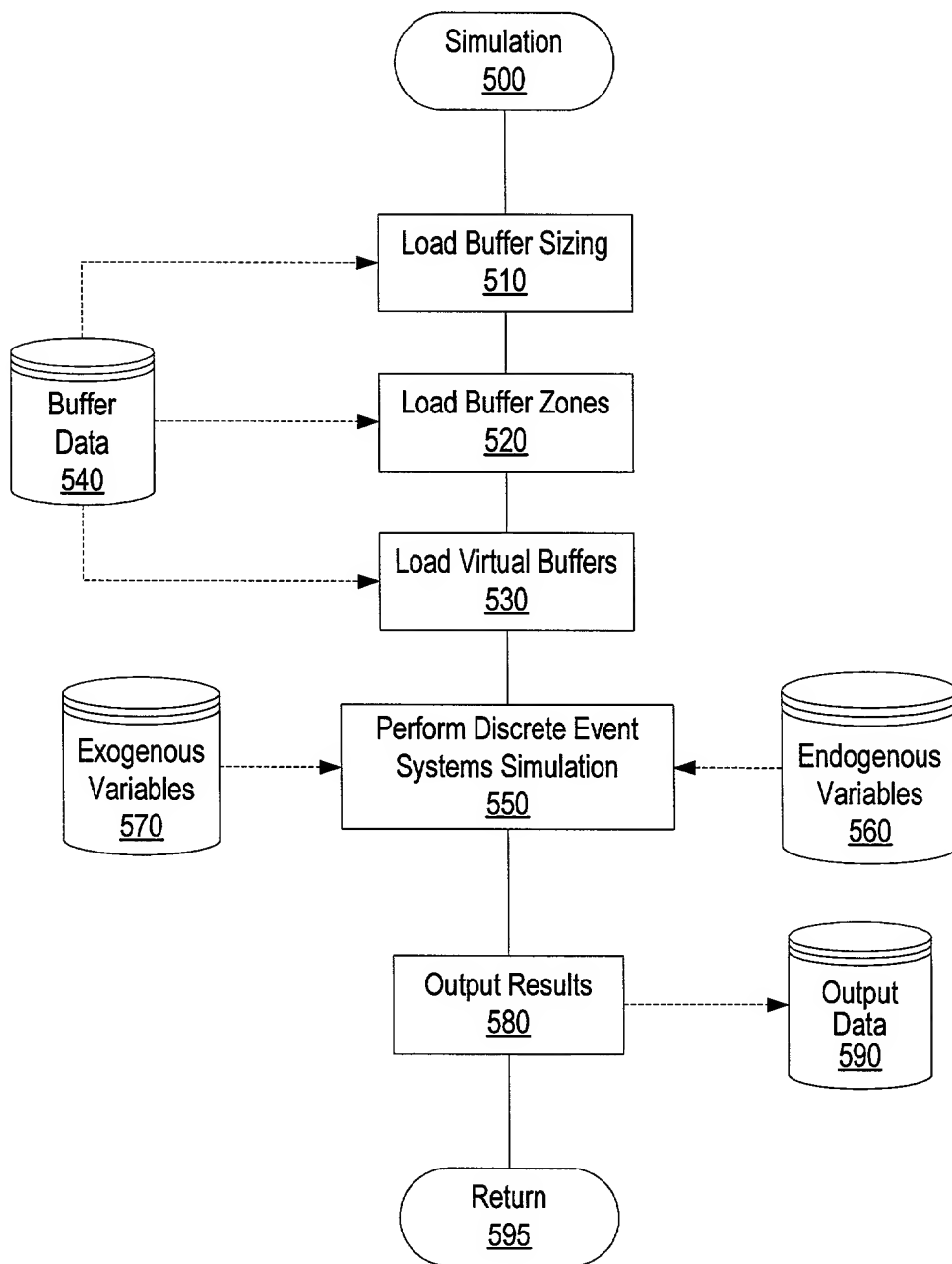


Figure 5

Parameter Window

Enter Pattern Numbers:

Demand 605

Supply 610

Forecast 615

Enter Seed:

Seed 620

Choose a Replenishment Approach:

☒ Pure Replenishment ☐ Long Term Demand Forecast

☐ Forecast Replenishment Horizon 645

Select Options:

☐ Transfers

☐ Initial Buffer Size

☐ Recommendations Lead Time 665

Select Rules:

☐ Demand Runs ☐ No Hiring

☐ Net Demand ☐ No Releasing

☐ Pending Changes ☐ Hire to Attrition

600

630

635

650

655

660

670

675

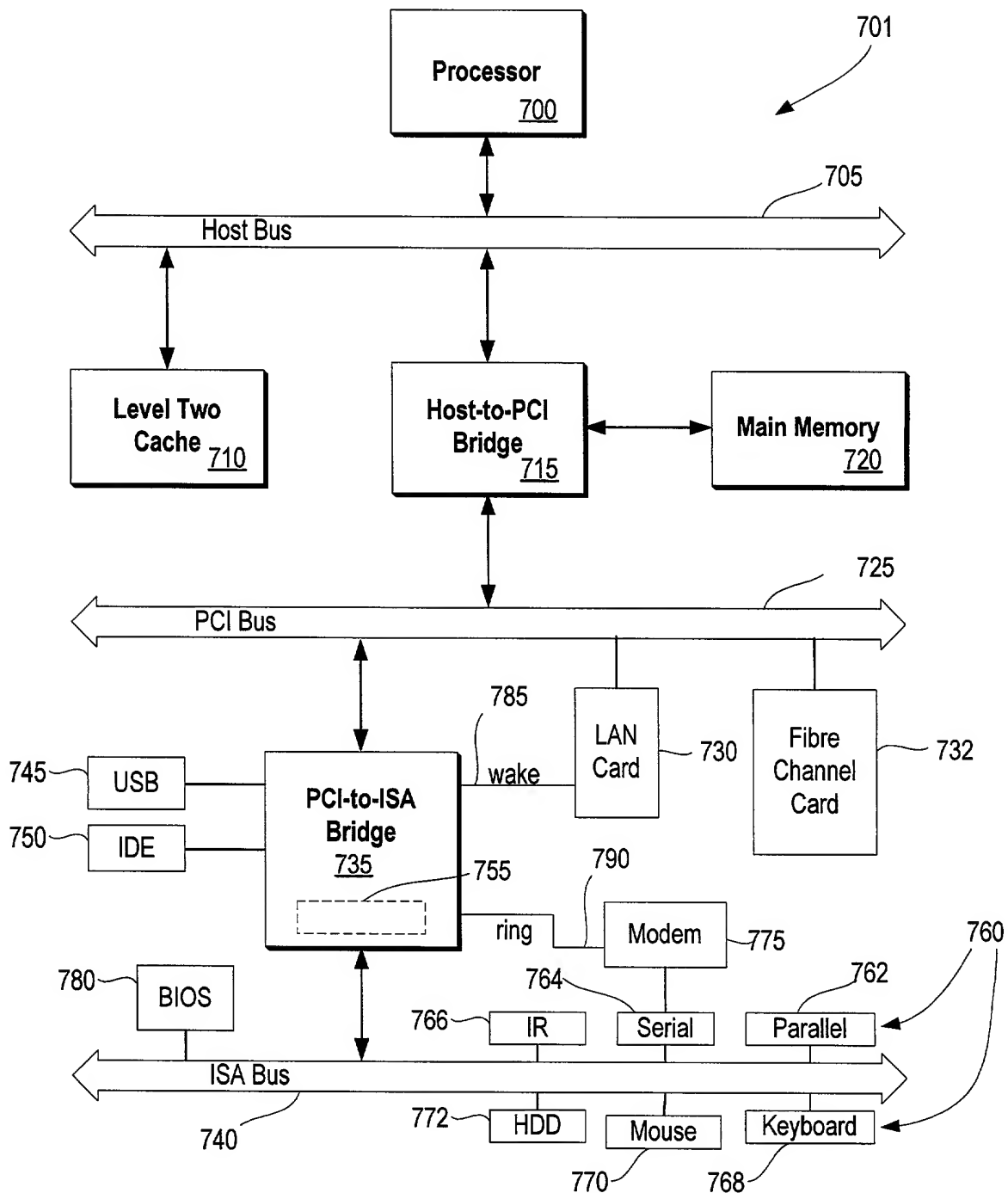
680

685

690

695

Figure 6

**Figure 7**